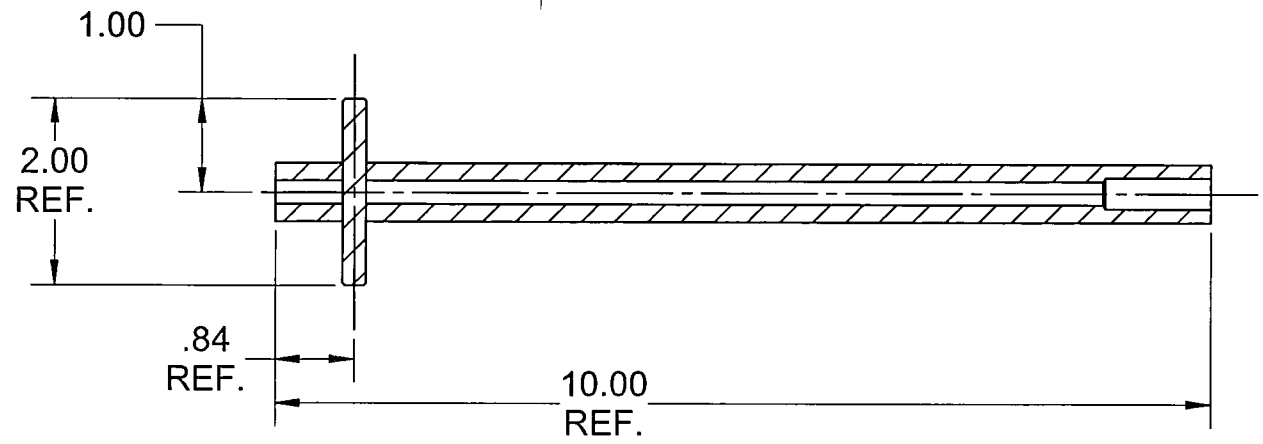
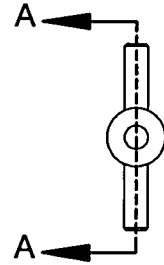
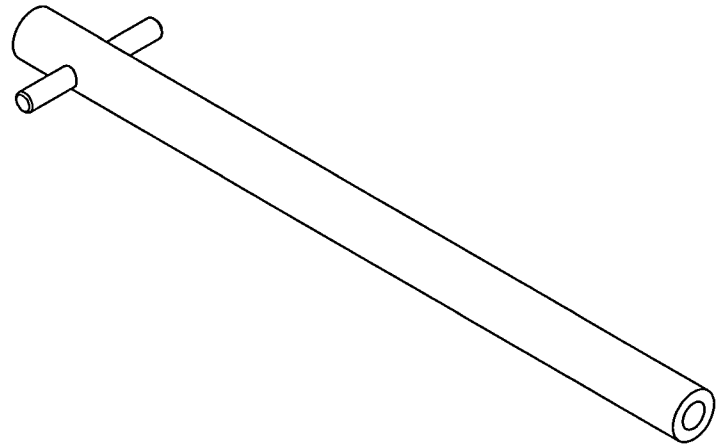
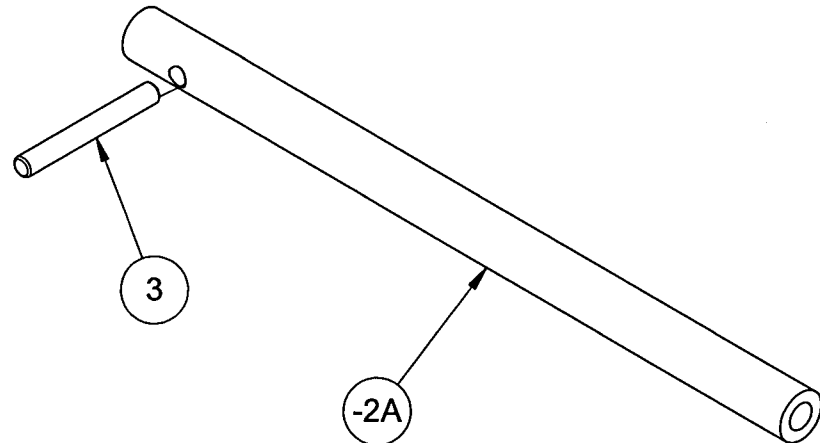


ITEM #	QTY	PART #	TITLE	PG
-2A	1	RB412WA-CR&O-3-62-2A-1-2A	TUBE	2
3	1	McMaster#98381A550	DOWEL PIN 1/4" DIA x 2" LG.	-


REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	RELEASE FOR PRODUCTION	-	12/27/16	-	-
B	McM# ADDED FOR DOWEL PIN, McM# ADDED FOR -2A, TEMPLATE UPDATED	17-766	17.11.27	VM	WM



SECTION A-A

RB412WA-CR&O-3-62-2A-1-2 BLADE BOLT SEGMENTS REMOVAL / INSTALLATION WORKAID

- NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: ZINC PLATE
4) SPEC: ASTM B633 TYPE I, SC 2
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A



Hawkesbury, Ontario, Canada

TITLE BLADE BOLT SEGMENTS REMOVAL / INSTALLATION WORKAID		
DWG NO. RB412WA-CR&O-3-62-2A-1-2	REV B	
DESIGN BY: VM 11/27/2017	<div><div>.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°</div><div>1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING</div></div>	
DRAWN BY: VM 11/27/2017		
CHECKED: WM 11/27/2017		
MFG. APPR: DD 11/30/2017		
APPROVED: VM 12/01/2017		
DATE: 11/27/2017		
SCALE: NTS	WEIGHT: N/A	SHEET 1 OF 2

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8 7 6 5 4 3 2 1

D

D

C

C

B

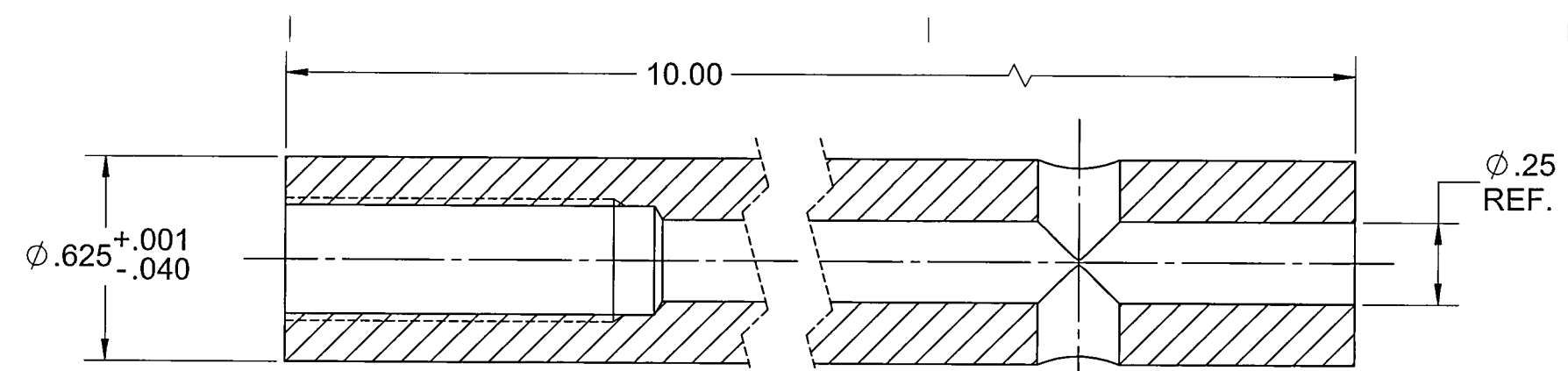
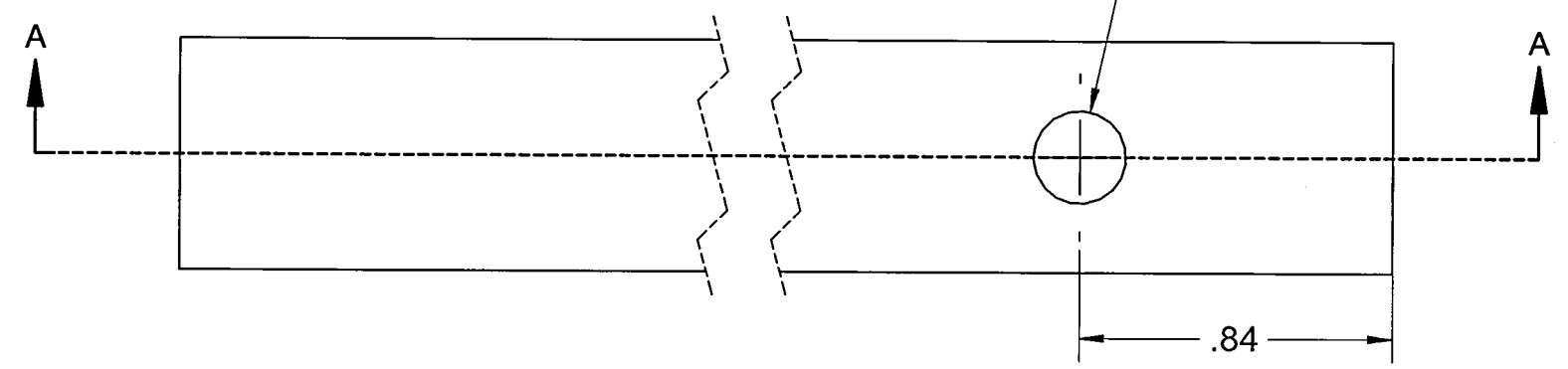
B

A

A

$\phi .33 \nabla 1.13$
3/8-24 UNF - 3B $\nabla 1.00$
PER MIL-S-8879


$\phi .2497$
 $.2489$ THRU ALL



SECTION A-A

RB412WA-CR&O-3-62-2A-1-2A TUBE

- NOTES:
- 1) MATERIAL: McMaster#89955K998
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE TUBE			
DWG NO. RB412WA-CR&O-3-62-2A-1-2A			REV B
DESIGN BY:	VM 11/27/2017	.XXX ± .005 FRACTIONS ± 1/8	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY:	VM 11/27/2017	.XX ± .01 ANGLES ± 5°	
CHECKED:	WM 11/27/2017	.X ± .1 SURFACES = 125	
MFG. APPR:	DD 11/30/2017		
APPROVED:	WM 12/01/2017		
DATE:	11/27/2017		
SCALE:	NTS	WEIGHT:	N/A
		SHEET 2 OF 2	
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8 7 6 5 4 3 2 1